

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
25 March 2004 (25.03.2004)

PCT

(10) International Publication Number
WO 2004/024612 A1

(51) International Patent Classification⁷: **B66F 3/46**

(21) International Application Number:
PCT/NL2003/000638

(22) International Filing Date:
15 September 2003 (15.09.2003)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
1021448 13 September 2002 (13.09.2002) NL

(71) Applicant (for all designated States except US): **STER-
TIL B.V.** [NL/NL]; Westkern 3, NL-9288 CA Kootsterille
(NL).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **BERENDS, Jan**

[NL/NL]; De Zeilen 29, NL-9285 ML Buitenpost (NL).
DELL AMORE, Jean [US/US]; 200 Log Canoe Circle,
Stevensville, MD 21666 (US). **DE JONG, Jurjen, Jan**
[NL/NL]; Waterlelie 6, NL-9295 LB Buitenpost (NL).

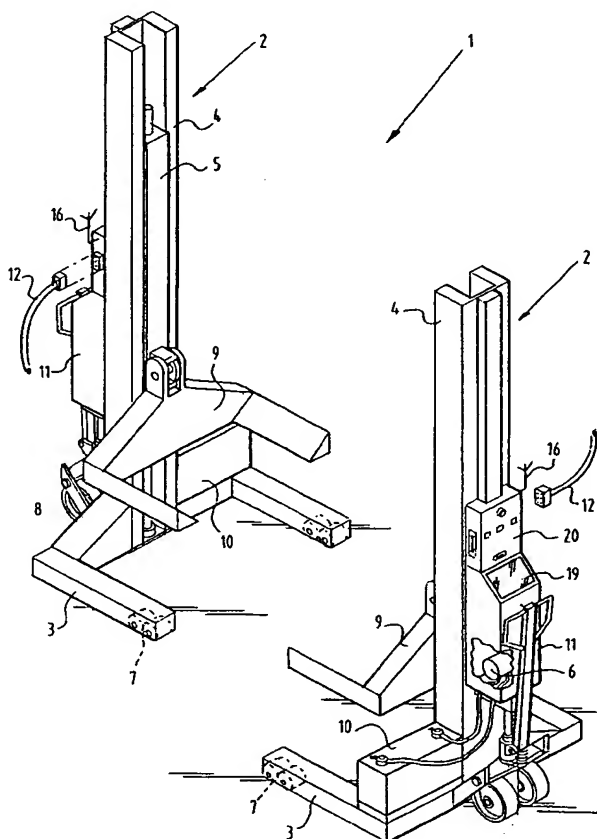
(74) Agent: **ARNOLD & SIEDSMA**; Sweelinckplein 1,
NL-2517 GK The Hague (NL).

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU,
AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU,
CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,
GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,
LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW,
MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC,
SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA,
UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (*regional*): ARIPO patent (GH, GM,
KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),
Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),

[Continued on next page]

(54) Title: **SYSTEM WITH LIFTING COLUMNS**



(57) Abstract: The invention relates to a system for lifting and lowering an object, comprise at least two mobile lifting columns (2) with: a displaceable frame with a standing mast part (4); a carrier (9) displaceable along the mast part for engaging the object to be lifted; a drive (6) for moving the carrier; a control (11) for the drive; communication means communicating with other lifting columns (16) in the group; at least one of the lifting columns in 15 the group comprises user operable selection means (20) for, selecting any of the lifting columns from the group for a sub-group.

BEST AVAILABLE COPY

WO 2004/024612 A1



European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Published:

— *with international search report*

SYSTEM WITH LIFTING COLUMNS

The present invention relates to a system with lifting columns for lifting and lowering an object, such as a vehicle, and more particularly a car, bus, truck or the like.

5 Such known systems comprise a group of at least two mobile lifting columns, each lifting column comprising: a displaceable frame with a standing mast part; a carrier displaceable along the mast part for engaging the object to be lifted; a drive for moving the carrier along the
10 mast part; a control for controlling at least the drive; and communication means communicating with at least other lifting columns in the group via a transmission or broadcast path.

 In the systems, that are known from e.g. WO
15 98/31.183, the lifting columns are disposed displaceably on a workshop floor, and over the workshop floor are arranged the cables that are required for electric power supply to the drive and control of the lifting columns, as well as conductors for mutual contact between the
20 controls of the individual lifting columns.

 Therein, an energy source such as wall sockets have to be available at the workshop floor. Also, the cables from, to and between the lifting columns are often in the way on the workshop floor, wherein people can trip
25 over them, which can cause a hazardous situation. Further, when the setup or configuration of the individual lifting columns has to be changed, all cabling has to be disconnected, where-after the lifting columns can be displaced to the desired positions
30 thereof, followed by reconnection of all cables for energy supply and for mutual contact. The couplings can

be damaged as a result of frequent disconnection of the cabling for a new setup or because of the danger of someone stumbling over the cables and thereby disconnecting the cables, after which the cables have to be replaced and work on the workshop floor has to be interrupted until new cables are in place. When couplings are damaged or couplings which have merely been pulled out, failure of the system could occur which could then in turn result in a hazardous situation for the users of the system. The position of a lifting column in the known system is, through physical connection thereof with a socket, determined by the identification or address of the socket, rather than the lifting column itself.

Such systems are also known from for example WO 92/19.527, wherein radiographic communication means can be employed. Such communication can remedy some of the drawbacks mentioned above, but the disclosure of this document is restricted to deployment of a single fixed group of columns, and communication can, in use of the system for lifting objects, be useful in said use. However, prior to or in the course of this use, the system requires set-up or re-configuration of the individual lifting columns in the system, as noted above. Without the sockets of a cable based system, assigning an address or identification to a desired one of the lifting columns is a severe problem, that is according to the disclosure of WO 92/19.527 avoided with a system comprising a group of a fixed number of predetermined lifting columns. However, for many applications more flexibility is desired, for instance when adding or removing lifting columns to or from a subgroup, that is actually used for lifting different objects, such as vehicles of varying size.

The present invention has for its object to obviate or at least diminish the above stated drawbacks of the known art, and provide a much more flexible system, for which purpose there is provided a system according to
5 the present invention which is distinguished in that at least one of the lifting columns in the group comprises selectively user operable selection means for, when actuated, selecting any of the lifting columns from the group for a sub-group.

10 An unambiguous selection can thus be made in very specific manner for each specific lifting column or those lifting columns into a sub-group - which could be as large as the entire group, but is usually smaller - that are required for lifting and lowering the object to
15 be lifted. It is possible with such a system according to the invention to freely select lifting columns for a sub-group having therein a number of lifting columns which suffices to handle an object for lifting and lowering, in particular a vehicle, in the desired
20 manner. The other lifting columns are then out of use or can be employed in or assigned to an additional sub-group for special functions, such as engaging the wheels on a wheel axle which has to be disassembled, wherein the lifting columns in the sub-group for engaging these
25 wheels on this wheel axle are lowered sooner, after disassembly or disconnection of the relevant wheel axle, than the other lifting columns which must then still support the rest of the vehicle or object.

The lifting columns in a sub-group are preselected
30 (prior to handling a vehicle or object). Use can be made for this purpose of a master column which can be chosen at random from the available group of lifting columns, or a predetermined number of master columns, which are identifiable as such, can be provided in the system. The
35 other lifting columns of the group can then be

designated as slave columns. In one embodiment with identifiable predetermined master columns, the number of sub-groups is determined by the number of master columns. In other embodiments, wherein a lifting column
5 to be chosen at random from the group can be used as master column, as many sub-groups can be formed as there are lifting columns in the group, or the sub-group can include all lifting columns of the group itself. It will be apparent that a high degree of flexibility can be
10 hereby achieved.

In a preferred embodiment, communications in the system are, at least during selection of said at least one lifting column for the sub-group, based on master-slave principles, and a selected lifting column, being
15 the first selected column for a sub-group, is as a result of first selection thereof a master lifting column. In such a configuration the selection process takes place during set-up or re-configuration of the system. By ensuring that the first selected lifting column will be
20 the master in the subsequent communications for set-up or re-configuration, the subsequent steps in the process can to a large extent be automated. Also, since in such a system usually more than one slave is employed, starting the selection process with the master is convenient and
25 reduces complexity thereafter. The other lifting columns are then automatically, upon their selection, slaves and will identify themselves as such, and their availability for selection, to the master. The order in which the remaining lifting columns, that are required for the sub-
30 group and the application of that sub-group, sign-on to the sub-group in general, and identify themselves to the master, can favourably be employed to also assign an address to these lifting columns.

In a system according to the invention, at least one
35 slave column, being a slave column during at least

selection, can comprise operating means for combined actuation of the lifting columns in the sub-group of selected lifting columns in operation during lifting of the object. In this use the system can continue to employ the master-slave principles of communication, but could also switch to a multi-master principle, wherein all lifting columns in the sub-group can transmit or broadcast lifting or lowering commands to the other columns in the sub-group.

10 So as to reduce still further the need for cables, the system can comprise wireless, such as radiographic, communication means for contact with the control of the lifting column.

15 The selection means of a selected master column are preferably adapted to transmit a delete signal, at the beginning of a new selection of at least one slave column, to at least that lifting column or those lifting columns which was or were selected with the relevant master column in a sub-group at an earlier stage, in order to cancel the previous selection thereof. In this way a lifting column which has functioned earlier with the relevant master column in a sub-group is prevented from continuing to respond to lifting instructions in a new sub-group with this - or any other - master column
25 therein.

30 A variety of options is available for selection of lifting columns from the group for the purpose of forming the sub-group with the master column therein. The selection means of the master column can give a user an indication of each lifting column available for selection in the sub-group, and comprise associated selectors for the actual selection of lifting columns for the sub-group to be selected as slave columns.

35 Another option is that the selection means of a slave column are adapted to read an identification for

the purpose of selecting this slave column in a sub-group associated with the master column.

In the first case selection of lifting columns for the sub-group is possible from the master column, while
5 in the alternative it is necessary to walk round the desired slave columns is required for selection thereof in the sub-group.

In an embodiment with selection at the slave column, the identification can be read from an
10 identification card associated with the master column. The lifting columns in a sub-group are hereby prevented from responding during selection or during operation to the wrong master column or to the master column with which the lifting columns have been selected at an
15 earlier stage in a sub-group. The identification can then be per se a designation of the master column itself, or the association of the master column and the lifting columns to be selected as slave columns can be based on an identification of the said identification
20 card. In this latter case a random number can be generated on the identification card, for instance by the master column or by an external component of the system that is not a lifting column, although such an identification does not necessarily have to be random
25 and can for instance be a designation of date and time, which therefore immediately provides a piece of information about the moment in time from which the system with the selected sub-groups has functioned in the configuration valid at a particular moment.

30 An indicator is hereby also obtained as to when previous settings have lapsed.

The present invention not only relate to a system for lifting, which is essentially to be set-up, configurable or re-configurable in the above described

manner, but also to a method underlying the set-up, configuration and re-configuration of the system.

The invention will be described hereinbelow, for a better understanding thereof, on the basis of

5 embodiments shown in the annexed drawings, in which the same and/or similar parts and components are designated with the same reference, and wherein it is noted that the present invention is not limited to these explicit embodiments. In the drawing:

10 fig. 1 shows a perspective view of a first embodiment of a system according to the present invention; and

fig. 2 shows a perspective view of a second embodiment of a system according to the present
15 invention.

Fig. 1 shows a system 1 according to the present invention which comprises two lifting columns 2. Each of the lifting columns is provided with a foot 3 and a mast part 4, wherein a carriage 5 is movable up and downward
20 along mast part 4 under the influence of a drive in the form of a motor 6.

Foot 3 and mast part 4 thus form a kind of frame which can travel over rollers 7 and wheels 8. Wheels 8 can be raised per se along the frame, whereby the foot
25 comes to lie on the ground and there is no danger of the lifting column 2 being able to move away while it is bearing a load.

Arranged on carriage 5 is a carrier 9 which is designed to engage for instance a wheel of a vehicle
30 (not shown).

As already noted, movement of carriage 5 and the related carrier 9 is caused by a motor 6, in particular an electric motor, which is provided with electric power by a battery 10. Battery 10 is a source of energy not
35 only for electric motor 6, but also for a control (not

shown) accommodated in a control box 11. The control is usually formed from a microprocessor and a memory co-acting therewith and loaded with a control program. The controls in control boxes 11 control the operation of electric motor 6, and are also mutually connected for this purpose by means of a relatively light cable 12. An additional cable (not shown) can be used to charge batteries 10 when the lifting columns are not in use.

The system 1 shown in fig. 1 as embodiment of the present invention is of the multi-master type. This means that lifting instructions can be entered for both of the lifting columns 2 shown in fig. 1 by inputting the instructions on a control panel 20. The term "multi-master" is furthermore understood to mean that such lifting instructions can be inputted at either of the two lifting columns.

Fig. 2 shows a system according to the present invention in another embodiment thereof. The system comprises a group of five lifting columns, i.e. a first sub-group 15 having therein four lifting columns 13, and a further lifting column 14 which forms a second sub-group itself or together with another lifting column (not shown). The options for subdividing the lifting columns 13, 14 into sub-groups will be further described below.

Lifting columns 13 of sub-group 15 and lifting column 14 are all equipped with an antenna 16 as radiographic communication means for mutual contact. The lifting columns 13 of sub-group 15 are in any case in contact with each other for the purpose of executing a lifting operation to be performed by this sub-group 15 on an object for lifting and lowering, in particular a vehicle. This latter during operation of the system when the group of lifting columns 13, 14 is already subdivided into sub-groups, wherein lifting columns 13

in sub-group 15 have a first combined action, and the lifting column 14 or lifting columns in the second, not explicitly designated sub-group jointly perform no operation or another one.

5 The system in the embodiment shown in fig. 2 preferably also has lifting columns 13, 14 based on the multi-master type. Each of the lifting columns 13 in sub-group 15 can herein be used during operation as master for inputting lifting instructions during the
10 actual lifting or lowering of objects. Prior to such an operation the lifting columns 13, 14 therefore have to be subdivided into sub-group 15 and the additional, further non-designated sub-group having therein lifting column 14.

15 This can be brought about in a number of different ways, for which purpose lifting columns 13, 14 are equipped with selection means now to be described hereinbelow.

As a possible non-limitative embodiment, an
20 embodiment will first be described below wherein the selection procedure to subdivide the lifting columns into sub-groups is based on a master-slave principle during the process of selection. The foremost lifting column 13 of sub-group 15 in the drawing is herein used
25 temporarily, i.e. during the selection process, as master. At the beginning of the selection process the lifting column 13 functioning as master sends a signal via antenna 16 to all the other lifting columns 13, 14, or in any case to those lifting columns which have been
30 subdivided at an earlier stage in a sub-group with the relevant lifting column 13 functioning as master, that this previous subdivision has been cancelled. This is therefore a delete signal transmitted by the lifting column 13 functioning as master.

An identification card 17 is herein inserted into a card holder 18 of the relevant lifting column 13. The lifting column 13 which has in card holder 18 the card 17 used to transmit the delete signal is always the
5 lifting column 13 of the master type, or can be designated as such due to the presence of card 17 in card holder 18 thereof. In this latter case any of the lifting columns 13, 14 can be used as lifting column of the master type during setting of the subdivision into
10 sub-groups.

After transmitting of the delete signal, all lifting columns 13, 14 are available for use as lifting columns of the slave type. These are selectively actuated by inserting card 17 in the card holder 18 of
15 these other potential lifting columns 13, 14 of the slave type. This is an operation which must be carried out by a user. When card 17 is inserted into a card holder 18 of any of the other lifting columns, this is actuated as lifting column of the slave type in order to
20 transmit a sign-on signal, via antenna 16, to the lifting column 13 of the master type.

The sequence in which lifting columns 13, 14 of the slave type sign on to the foremost lifting column 13 of the master type in fig. 2 can be used to identify them
25 individually and in relation to each other. Thus is prevented that any lifting column potentially functioning as lifting column of the slave type has to have a unique identification.

During operation, i.e. during the actual lifting
30 and lowering of objects, this identification based on the order of signing-on can be used to distribute and direct lifting instructions to in any case the lifting columns forming part of sub-group 15.

The selection process is closed when the
35 identification card 17 is again inserted into the

lifting column 13 functioning as master column, in this case the foremost lifting column 13 in fig. 2.

The same process can be completed for an additional sub-group of the group of lifting columns, of which
5 lifting column 14 for instance can then also form part, for instance as lifting column of the master type, together with other lifting columns (not shown).

That the foregoing description of specific embodiments of systems according to the present
10 invention must not be deemed as limitation of this invention will be apparent from that fact that many alternative and additional embodiments are possible, all of which lie within the scope of protection as defined in the appended claims. It is thus possible to use a
15 display element, such as a screen 19, to display all lifting columns 13, 14 which are available for selection to a sub-group. Through input via operating means (not shown) such as selectors, it is then possible to select specific lifting columns displayed on screen 19 to the
20 sub-group by transmitting thereto a selection signal via an antenna 16 from a lifting column functioning as master column. A lifting column 13, 14 to be selected will then, if it is functioning correctly, send back a confirmation signal. The need for an identification card
25 can herein be dispensed with, although a universal, unique identification number will in all likelihood have to be assigned to each lifting column. It is however also conceivable for such universal, unique identification numbers not having to be necessary if
30 temporary identification numbers are assigned during the selection process. Random identifiers other than numbers can also be applied.

It is also noted that in the case of an error, such as an error where it has been possible for a dangerous
35 situation to occur, for instance a drop in voltage in

one of the columns to below a predetermined level, it is deemed necessary to reset the subdivision of the lifting columns of the group into newly defined sub-groups.

Other safety measures can herein also be implemented.

- 5 In embodiments where temporary identifications are used, it may be extremely useful to include therein information about the date and time of the selection, because information is hereby provided about the period of time for which a subdivision has been employed or
- 10 from when an old subdivision should have been deleted.

- It is also possible to use the subdivision and the individual associated lifting columns in a key for the purpose of identifying each lifting column. A first sub-group is then designated for instance as I, while a
- 15 second sub-group is II and so on. The individual lifting columns 13 forming part of a determined sub-group 15 can then be identified within the group in order of signing-on or in random other manner.

CLAIMS

1. System for lifting and lowering an object, such as a vehicle, comprising a group of at least two mobile
5 lifting columns, each lifting column comprising: a displaceable frame with a standing mast part; a carrier displaceable along the mast part for engaging the object to be lifted; a drive for moving the carrier along the mast part; a control for controlling at least the drive;
10 and communication means communicating with at least other lifting columns in the group via a transmission or broadcast path, characterized in that at least one of the lifting columns in the group
15 comprises selectively user operable selection means for, when actuated, selecting any of the lifting columns from the group for a sub-group.

2. System according to claim 1, wherein communications in the system are, at least during
20 selection of said at least one lifting column for the sub-group, based on master-slave principles, and a selected lifting column, being the first selected column for a sub-group, is as a result of first selection thereof a master lifting column.

25 3. System according to claim 2, wherein at least one slave column, being a slave column during at least selection, comprises operating means for combined actuation of the lifting columns in the sub-group of selected lifting columns in operation during lifting of
30 the object.

4. System according to claim 1, 2 or 3, wherein the communication means are of a wireless, such as radiographic, type for contact with the control of the lifting column.

5. System as claimed in one of the foregoing claims, wherein the selection means of the master column are adapted to transmit a delete signal, at the beginning of the selection process, to at least one other lifting column or to those lifting column(s) which was or were selected at an earlier stage with the relevant master column in a sub-group, in order to cancel the previous selection thereof.

6. System as claimed in claim 2 and 5, wherein the selection means of the master column gives to a user an indication of each lifting column available for selection in the sub-group, and comprise associated selectors for selecting lifting columns for the sub-group to be selected as slave columns.

7. System as claimed in at least claim 2, wherein the selection means of a slave column are adapted to read and adopt an identification for the purpose of selecting the slave column in a sub-group associated with the master column, and for thereafter addressing the slave column in the process of lifting the object.

8. System as claimed in claim 7, wherein the identification can be read from an identification card associated with the master column.

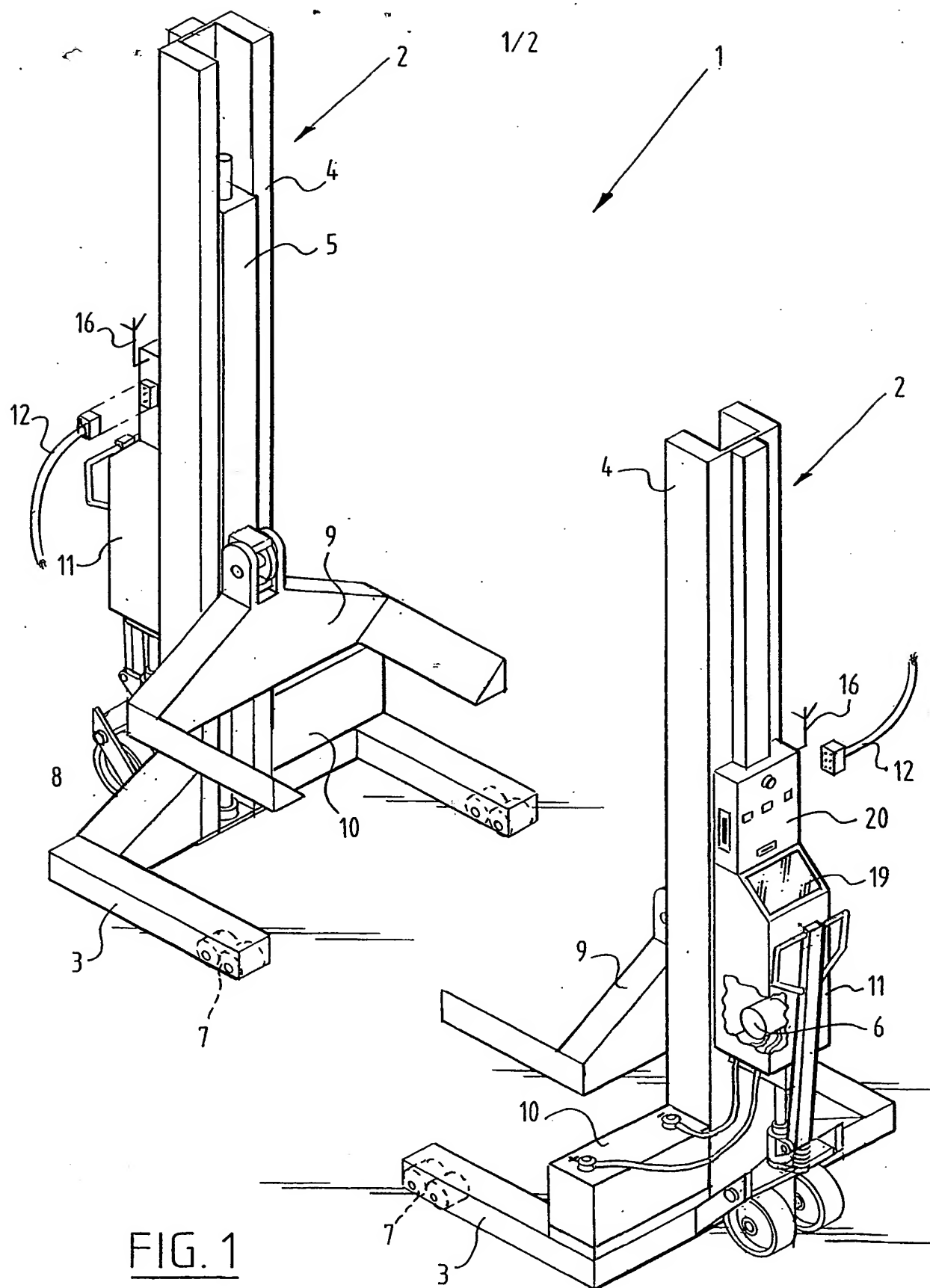
9. System as claimed in claim 7 or 8, wherein the identification is a designation of the master column, an identification of the identification card, a random number generated for instance by the master column or a date and time designation generated by the system.

10. Method of selecting at least one lifting column in a system for lifting and lowering an object, such as a vehicle, the system comprising a group of at least two mobile lifting columns, each lifting column comprising: a displaceable frame with a standing mast part; a carrier displaceable along the mast part for engaging the object to be lifted; a drive for moving the carrier

along the mast part; a control for controlling at least the drive; and communication means communicating with at least other lifting columns in the group via a transmission or broadcast path,

5 characterized by

selecting at least one of the lifting columns in the group for a sub-group by selectively actuating user operable selection means.



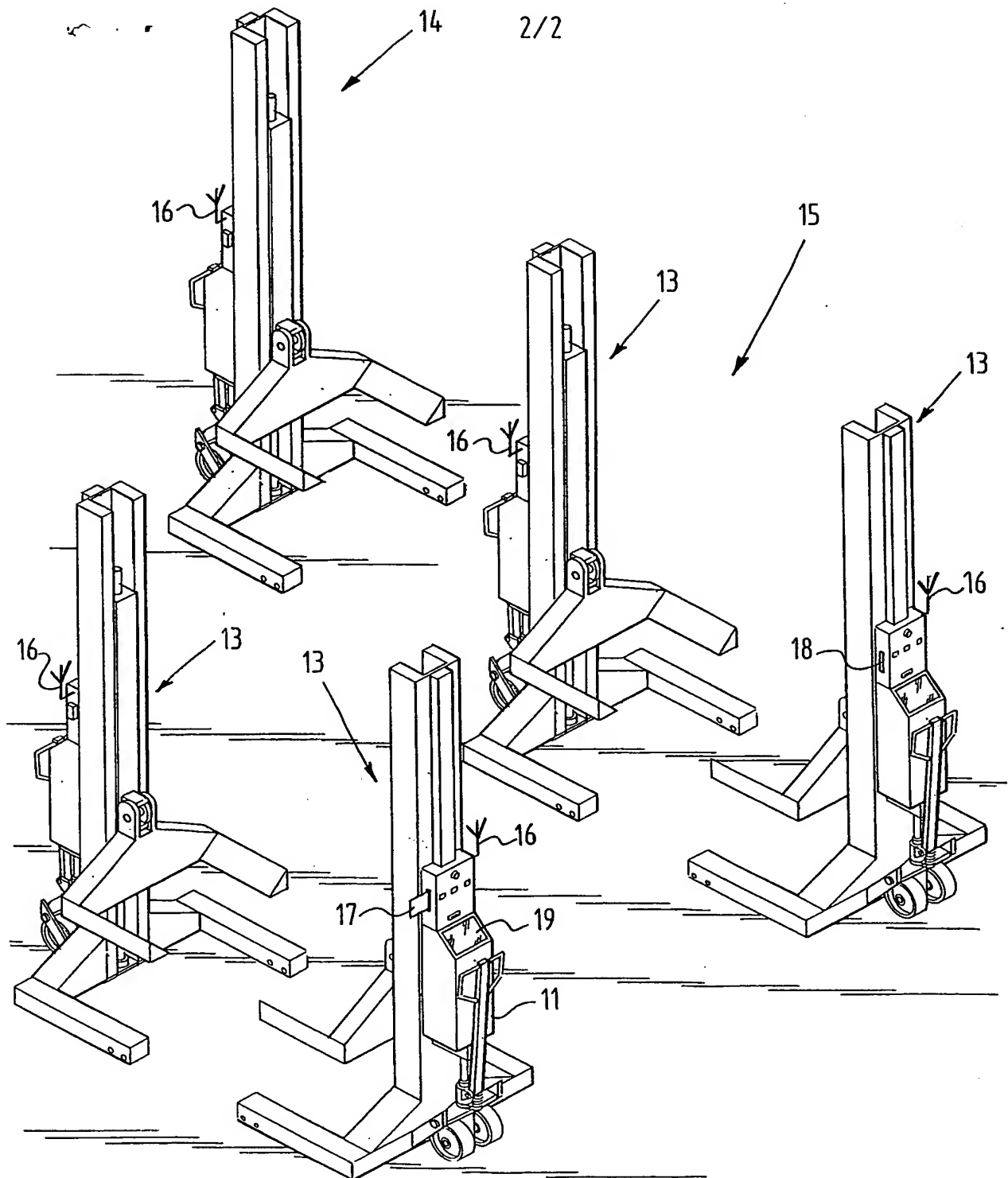


FIG. 2

INTERNATIONAL SEARCH REPORT

Internat... plication No

PCT/NL 03/00638

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 B66F3/46

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 B66F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 6 315 079 B1 (BERENDS JAN ET AL) 13 November 2001 (2001-11-13) the whole document	1-3,5-10
X	GB 2 082 795 A (DICKENS CHARLES & SON LTD) 10 March 1982 (1982-03-10) abstract page 1, line 1 - line 81 page 2, line 42 - line 81 page 4, line 40 - line 51 figures 1,2 claims 1-6	1-3,5,10
X	CH 407 472 A (SCHWEIZ WAGONS AUFZUEGEFAB) 15 February 1966 (1966-02-15) the whole document	1,10

-/--

☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *&* document member of the same patent family

Date of the actual completion of the international search

11 December 2003

Date of mailing of the international search report

30/12/2003

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Sheppard, B

INTERNATIONAL SEARCH REPORT

International Application No

PCT/NL 03/00638

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 92 19527 A (HUTCHINSON IND LIMITED) 12 November 1992 (1992-11-12) abstract page 1 -page 2 claims 1,7,8,10 figures 10-15 -----	1,10
A	WO 98 31183 A (MECHAN LIMITED ;BARTLE ERNEST CAMPBELL (GB)) 16 July 1998 (1998-07-16) cited in the application abstract -----	1,10

INTERNATIONAL SEARCH REPORT

Application No
PCT/NL 03/00638

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 6315079	B1	13-11-2001	NL 1004956 C2 13-07-1998
			AU 5499798 A 03-08-1998
			DE 69806028 D1 18-07-2002
			DE 69806028 T2 28-11-2002
			EP 1015376 A1 05-07-2000
			WO 9830488 A1 16-07-1998
GB 2082795	A	10-03-1982	NONE
CH 407472	A	15-02-1966	NONE
WO 9219527	A	12-11-1992	AU 1554192 A 21-12-1992
			WO 9219527 A1 12-11-1992
			NZ 237956 A 26-08-1993
WO 9831183	A	16-07-1998	GB 2310519 A 27-08-1997
			AU 5565698 A 03-08-1998
			CZ 9902814 A3 15-12-1999
			EP 0951795 A1 27-10-1999
			WO 9831183 A1 16-07-1998

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☒ BLACK BORDERS
- ☒ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☒ FADED TEXT OR DRAWING
- ☐ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☐ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.